



**Precise.
Versatile.
Energy Efficient.**



ROMI EL, EN and ES Series





MORE
PRODUCTIVITY
AND PROFITABILITY
FOR YOUR
BUSINESS!



*In the constant transformation of industrial processes, it is crucial to have **differentials that make your products superior to those offered by competitors.***

*In this context, the insertion of new technologies in its production process, mainly by means of **modern, fast and precise machine tools, raises production performance.***

*You get higher quality, productivity, efficiency and the best: **higher profits than already achieved in your business!***

With more than 89 years of history and global presence, we have preserved the values that have made our products recognized worldwide. **We offer the most cost-effective injection moulding machines on the market.** Our commitment to the constant development of new solutions and dedication to innovation, results in robust, high technology and quality equipment.

We guarantee full support at all stages of purchase through our sales and sales engineering teams, customer training, specialized technical assistance and spare parts. **Having a Romi injection moulding machines assures that you have state of the art equipment** combined with a reputation of value, providing a high resale value in the future.

At Romi, you get a complete solution, much more than just equipment: **you have the security and tranquility of our full support at all times, always when you need it.** Ask us to find a suitable solution that your needs. **Our main goal is to make your business even more productive and profitable.**



Ultra Clean room



R & D



Flexible Manufacturing System (FMS)



Specialized technical assistance

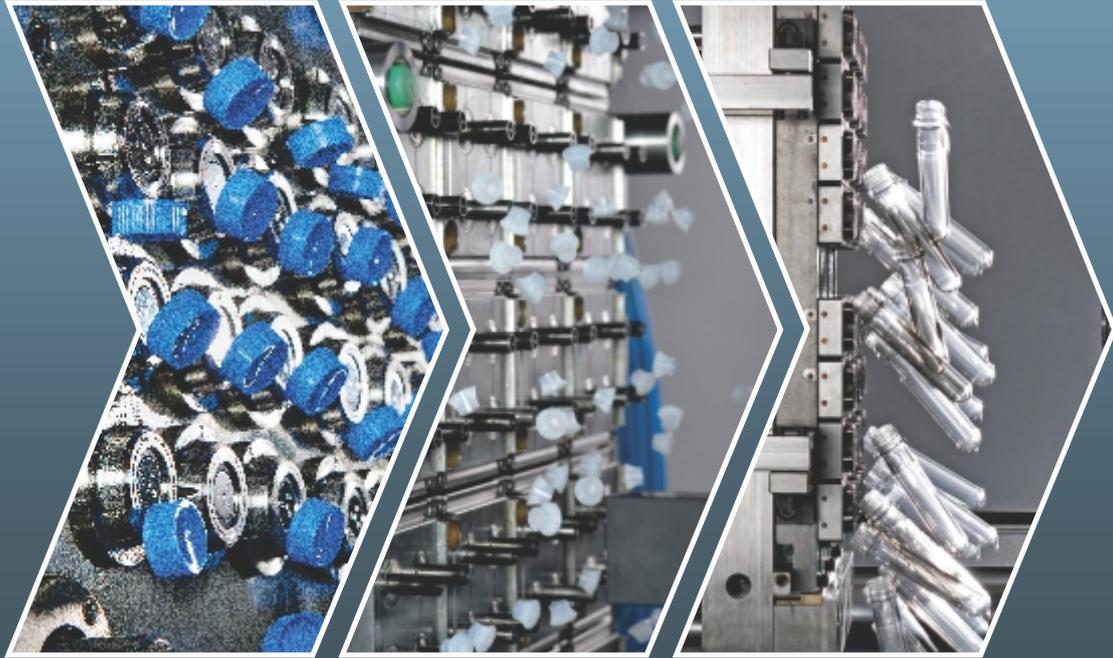


Training



Spare parts

INJECTION MOULDING MACHINES



ROMI EL Series

Precise.

The ROMI EL electric injection moulding machine was developed to make plastic parts for all high demanding applications with maximum precision, high speed and lower energy consumption.



ROMI EN Series

Versatile.

The ROMI EN Series is designed to provide excellent performance combining high technology, productivity and low energy consumption.





ROMI ES Series

Fast.

The ROMI ES 300 hybrid injection moulding machine was developed to make plastic parts that require high injection rate, maximum precision and ultra-fast cycles with the lowest energy consumption.



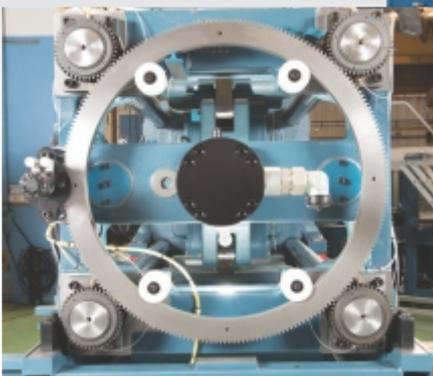
ROMI EN SERIES

ROMI EN 70 / 100 / 170 / 220 / 300 / 380 / 450 / 600 / 800 / 1100 / 1300 / 1500

Full overlap on clamping movements, ejectors and cores: The proximity of the actuators ensures precision and repeatability in positioning.

Moulding area free of contaminants: moving platen running on linear guides and without contact with the tie bars (up to EN 1100).

Linear guides on injection and clamping units: minimal friction, more speed and precision.

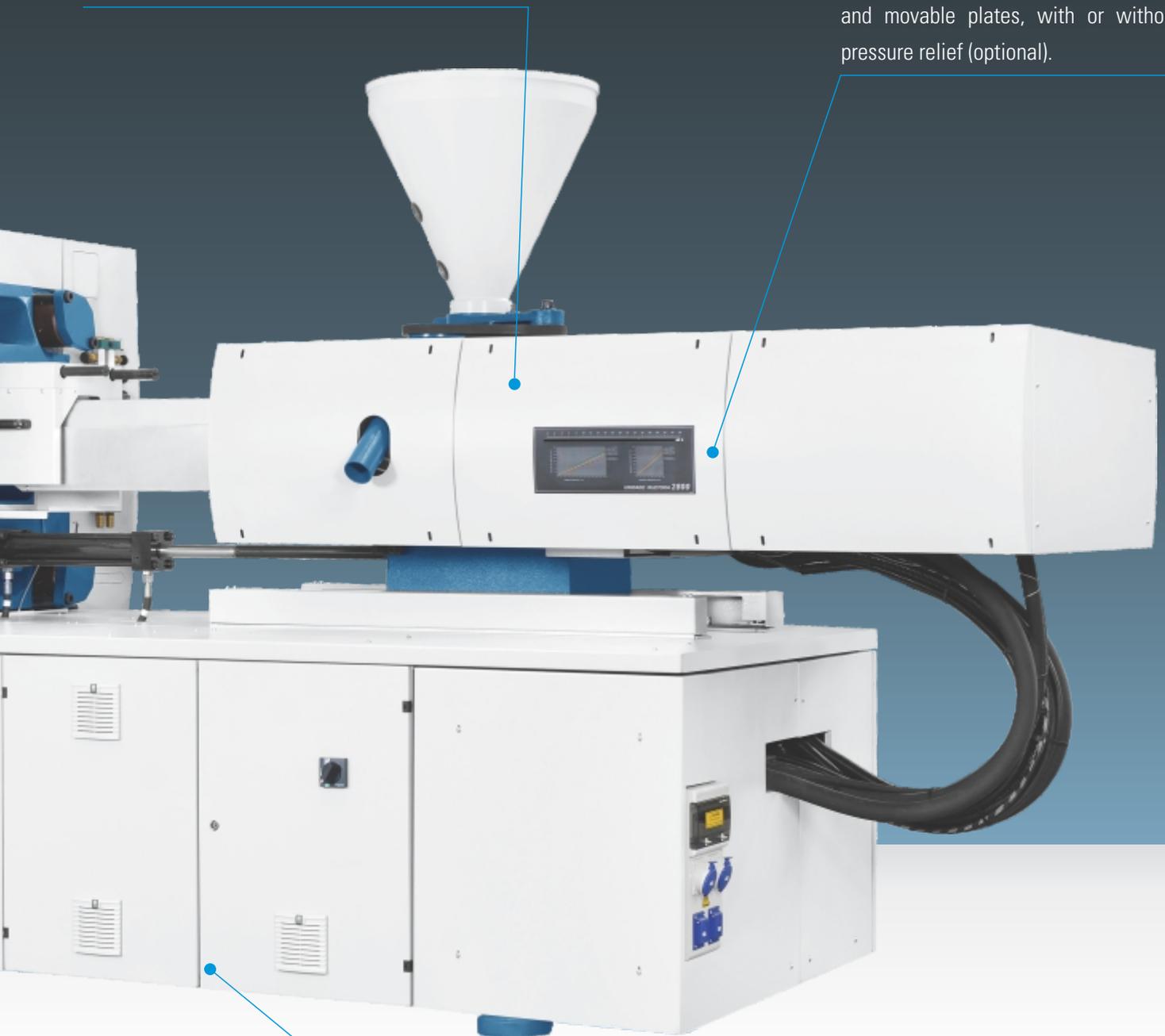


Automatic clamping force adjustment: gear driven (up to EN 1100).

Self-lubricating bushings (up to EN 450)

"Stop and Go" system: Servopump driven for high precision, repeatability and energy efficiency.

Hydraulic cores installed on the fixed and movable plates, with or without pressure relief (optional).



Offline system for filtering and cooling the hydraulic oil (EN 600 to EN 1500).

ROMI EL SERIES

ROMI EL 75 / 300

Full overlap of movements, providing an up to 30% reduction in cycle times.

Larger mould area (ROMI EL 300 - 730 x 730 mm between columns).



High accuracy of all movements due to the use of optical encoder and high precision servomotors.

High plasticising capacity.

Highly precise for technical parts.



Recirculating ball screw and linear guides:
high accuracy and minimal friction in movement.

An up to 90% reduction in energy consumption.



Dedicated Hydraulic unit for core control.

Up to **80%** reduction in heat generation.

ROMI ES 300

Injection rate:
3,850 cm³ (1,000 m/s)

Full overlap of movements.
Save up to 30% in the cycle times.

Larger mould area: 730 x 730 mm

Higher plasticising capacity: 110 g/s (PS)



Dry cycle: 1.9 s



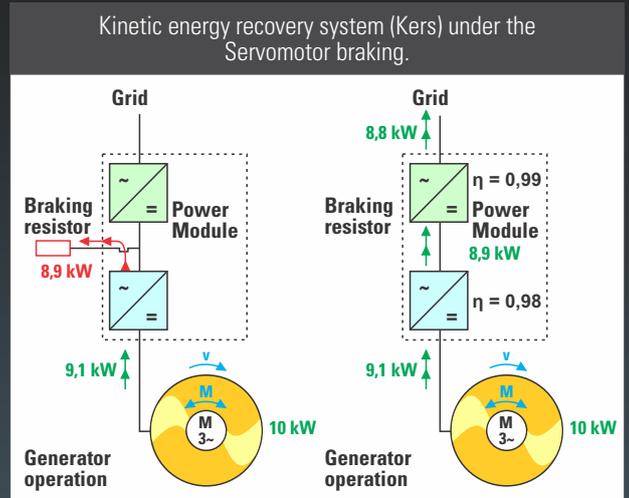
Water-cooled torque motor
during plasticising process.

Up to **80% reduction in heat generation.**



High accuracy of all movements due to the use of optical encoder and high precision servomotors.

Offline system for filtering, providing longer service life and efficiency for the hydraulic system.



Movements on the clamping and extraction units through servomotors.



Moog servo valve for injection control



Pressure accumulators for high speed injection



AUTOMATION AND SPECIAL PROJECTS

With a specialized application and service teams, ROMI can provide a complete automation solution with cartesian, 6-axis and side robots, IML application (in mold label), multicomponent injection, material automatic feeder and complete cooling systems, all-in-one integrated with the ROMI injection moulding machines.



VERSIONS FOR PVC



High performance fans for better temperature control, avoiding material degradation.

VERSIONS FOR PET

Technology, productivity and efficiency for the production of PET bottles and containers.

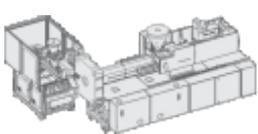


Turn key solution: Peripherals and moulds supply for PET (optional).

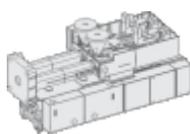
MULTI-COMPONENT LINE

Developed especially for processing multicomponent and multicolour parts.

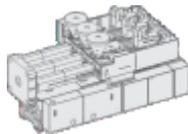
Examples of multi-coloured or multicomponent assembly units:



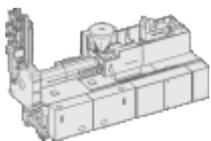
Side mounted



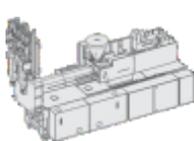
Double parallel



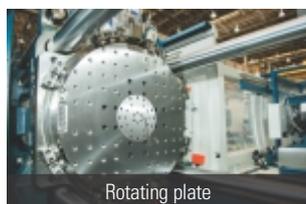
Treble parallel



Vertical



Double vertical plus main horizontal



Rotating plate



CONTROL CM 20 - Connectivity and Industry 4.0



- Touch screen 19" full HD resolution
- 1.9 GHz processor
- 4Gb RAM memory
- 32GB C-FAST Storage
- USB communication and TCP/ IP network
- Connectivity with peripherals
- Statistical Process Control
- Production Control
- Interface with MES systems
- Maintenance and remote support (optional)
- Display on mobile devices (Webserver/VNC)
- Intuitive and easy programming



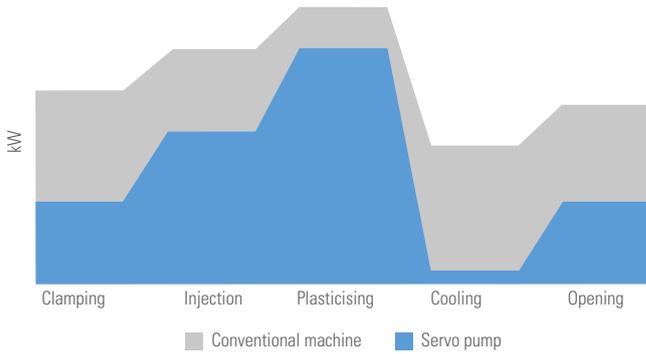
PLASTICISING SCREW



Romi plasticising screws have long been recognised by its customers as **the best universal profile**, assuring **long working life** and **good part surface finish** when applied to **a large range of polymer types**. Our customers see the **benefits in reduced scrap rates** and **shorter start up times**. The special hardening process means **low wear rates** and **reduced maintenance costs**.

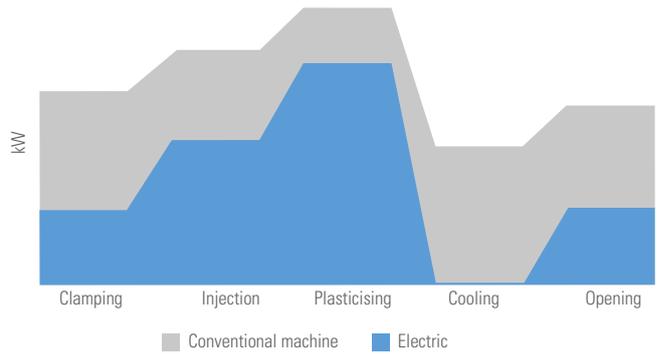
ENERGY SAVING

Energy consumption - Conventional machine x Servo pump



- Speed and torque of the motors are adjusted according to demand
- Almost stopped motor during idling times
- Improved electrical drive performance

Energy consumption - Conventional machine x Electric machine



- Each motor is specially designed for each process function
- Speed and torque of the motors are adjusted according to the demand of each axis
- Motors completely stopped in the interval between phases
- Improved electrical drive performance

Simultaneity of movements

The injection moulding machines equipped with servo pumps or the electric or hybrid injection moulding machines have higher drive speeds and simultaneity resources, generating fast cycles and high productivity.

CONVENTIONAL PROCESS



ROMI EN SIMULTANEOUS MOVEMENTS



ROMI EL | ROMI ES SIMULTANEOUS MOVEMENTS



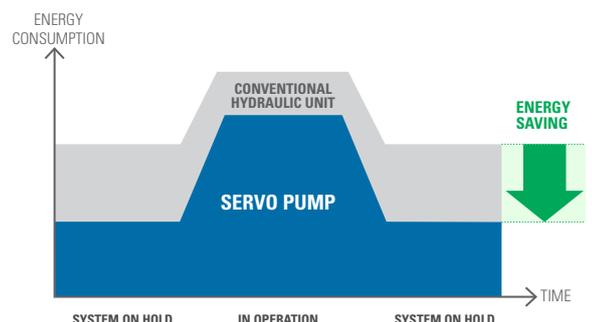
Stop and Go - ROMI EN Series

Stop and Go System: The perfect combination of servo driven technology, high-precision hydraulics, robust mechanics, fast control and intelligent software.

This system ensures minimum power consumption and greater equipment durability, as well as excellent precision in movements. The power consumption is proportional to the demand for speed and hydraulic pressure in the movements.

- Energy consumption next to zero during idling times (cooling and removal of parts).
- In standby mode, the energy consumption for heating is lower than 1 kWh in the ROMI EN models up to 380 t and below 3 kWh for models from 450 t.
- Excellent accuracy and repeatability, greatly reducing part weight standard deviation, which can save up to 2.5% in the consumption of raw material.

ENERGY SAVING PRINCIPLE



TECHNICAL SPECIFICATIONS

		ROMI EN 70			ROMI EN 100			ROMI EN 170					ROMI EN 220					ROMI EN 300							
Clamping unit																									
Mould clamping force	t	80			130			170					220					300							
Maximum opening stroke	mm	360			420			460					560					650							
Mould height (maximum x minimum)	mm	360 x 130			460 x 160			500 x 160					630 x 200					750 x 200							
Minimum mould size (square)	mm	265 x 265			300 x 300			345 x 345					415 x 415					480 x 480							
Minimum mould size (round)	mm	290			340			390					460					540							
Maximum mould size	mm	540 x 360			640 x 420			700 x 470					830 x 560					960 x 650							
Plates size (horizontal x vertical)	mm	540 x 540			640 x 640			700 x 700					830 x 830					960 x 960							
Space between columns (horiz. x vert.)	mm	360 x 360			420 x 420			470 x 470					560 x 560					650 x 650							
Column diameter	mm	60			72			82					94					108							
Maximum opening stroke	mm	720			880			960					1190					1400							
Extractor	Ejection force	t	3,5			3,5			3,5					5,5					8,8						
	Stroke	mm	100			130			150					190					225						
Injection unit																									
EUROMAP Classification		370			370			650		960			960			1.200			1.200			2.000			
Screw diameter	mm	35	40	45	35	40	45	45	50	55	50	55	60	50	55	60	55	60	65	55	60	65	70		
Screw ratio	L/D	22	20	18	22	20	18	22	20	18	22	20	18	22	20	18	22	20	18	22	20	18	22	19	
Maximum injection volume	cm	173	226	286	173	226	286	326	402	487	432	522	622	432	522	622	641	763	896	641	763	896	919	1078	1251
Maximum injection weight (PS)*	g	165	215	270	165	215	270	305	380	460	406	491	585	406	491	585	605	720	845	605	720	845	865	1015	1175
Maximum injection pressure bar (1)	bar	1.960	1.500	1.200	1.960	1.500	1.200	2.015	1.630	1.350	2.240	1.850	1.550	2.240	1.850	1.550	1.900	1.600	1.350	1.900	1.600	1.350	2.190	1.860	1.600
Injection rate (1)	cm ³ /s	115	152	192	190	250	315	200	250	300	230	275	330	230	275	330	275	330	385	275	330	385	300	350	400
Injection speed	mm/s	120			198			127			117			117					117			105			
Plasticising capacity (2)	g/s	13	19	26	21	30	43	24	32	43	34	46	60	34	46	60	42	53	68	42	53	68	52	65	82
Screw speed (maximum)	rpm	300			470			260			280			280			250			250			240		
Electrical data																									
Heating power	kW	10			10			14			16,5			16,5			20,1			20,1			22,8		
Main motor (servo motor)	kW	11			15			31,4			31,4			31,4			37			37			45		
General data																									
Hydraulic pressure	bar	175			175			190			190			190			190			190			190		
Oil tank capacity	l	170			240			370			370			450			450			550			550		
Dry cycle (EUROMAP 6)	s	1,6			1,9			2			2			2,2			2,2			2,4			2,4		
Dimensions (L x W x H) (3)	m	4,44 x 1,49 x 2,18			4,95 x 1,65 x 2,19			5,36x1,65x2,26			5,61x1,65x2,26			5,63x1,69x2,32			6,17x1,69x2,32			6,62x1,86x2,38			7,03x1,86x2,38		
Machine weight (approximate)	kg	3.700			5.100			6.200			6.400			8.000			8.800			11.500			12.000		

(1) Instantaneous values and cannot be guaranteed when using the maximum injection pressure.
(2) Values are estimated based on Polystyrene (PS) at 220°C to 250°C and maximum screw speed.
(3) Length WITHOUT injection unit retraction and height WITHOUT leveller's average.
(*) Approximated values.

TECHNICAL SPECIFICATIONS

		ROMI EN 380						ROMI EN 450						ROMI EN 600						ROMI EN 800						ROMI EN 1100																																																																							
Clamping unit																																																																																																	
Mould clamping force	t	380						450						600						800						1100																																																																							
Maximum opening stroke	mm	750						880						1000						1170						1370																																																																							
Mould height (maximum x minimum)	mm	750 x 200						880 x 250						1000 x 300						1170 x 300						1370 x 400																																																																							
Minimum mould size (square)	mm	520 x 520						590 x 590						650 x 650						740 x 740						870 x 870																																																																							
Minimum mould size (round)	mm	585						665						650						740						870																																																																							
Maximum mould size	mm	1040 x 700						1170 x 800						1350 x 920						1560 x 1060						1820 x 1250																																																																							
Plates size (horizontal x vertical)	mm	1040 x 1040						1170 x 1170						1350 x 1350						1560 x 1560						1820 x 1820																																																																							
Space between columns (horiz. x vert.)	mm	700 x 700						800 x 800						920 x 920						1060 x 1060						1250 x 1250																																																																							
Column diameter	mm	122						132						152						175						205																																																																							
Maximum opening stroke	mm	1500						1760						2000						2340						2740																																																																							
Extractor	Ejection force	t	8,8						8,8						10,9						17,6						17,6																																																																						
	Stroke	mm	225						280						320						360						435																																																																						
Injection unit																																																																																																	
EUROMAP Classification		2.000						2.800						2.800						3.800						5.500						8.400						8.400						10.800						10.800						13.800																																									
Screw diameter	mm	60	65	70	65	70	80	65	70	80	75	80	90	90	100	115	100	115	125	100	115	125	115	125	135	115	125	135	125	135	125	135	145																																																																
Screw ratio	L/D	22	20	19	22	20	18	22	20	18	22	20	18	25	20	18	24	20	18	24	20	18	25	20	19	25	20	19	22	20	19																																																																		
Maximum injection volume	cm	919	1078	1251	1195	1385	1810	1195	1385	1810	1770	2010	2545	2416	2983	3945	3611	4775	5642	3611	4775	5642	5191	6133	7153	5191	6133	7153	6746	7868	9077																																																																		
Maximum injection weight (PS)*	g	865	1015	1175	1130	1300	1700	1130	1300	1700	1670	1900	2400	2300	2800	3700	3400	4500	5300	3400	4500	5300	4900	5800	6750	4900	5800	6750	6350	7400	8550																																																																		
Maximum injection pressure bar (1)	bar	2.190	1.860	1.600	2.340	2.020	1.550	2.340	2.020	1.550	2.160	1.900	1.500	2.250	1.850	1.400	2.350	1.760	1.500	2.080	1.760	1.500	2.350	1.760	1.500	2.080	1.760	1.500	2.050	1.750	1.520																																																																		
Injection rate (1)	cm ³ /s	300	350	400	350	410	530	350	410	530	450	520	650	650	800	1060	750	1000	1180	750	1000	1180	1070	1270	1470	1070	1270	1470	1120	1300	1500																																																																		
Injection speed	mm/s	105						105						103						96						96						103						103						91																																																					
Plasticising capacity (2)	g/s	52	65	82	60	75	110	60	75	110	80	100	135	105	150	225	140	210	270	140	210	270	195	250	315	195	250	315	215	270	335																																																																		
Screw speed (maximum)	rpm	240						220						220						190						150						140						140						130						130						115																																									
Electrical data																																																																																																	
Heating power	kW	22,8						30,6						30,6						36,6						62,5						58,6						58,6						69,8						69,8						91						81						81						91						81						81						97					
Main motor (servo motor)	kW	45						75						75						84						75+55						84+55						84+55						84+84						84+84						84+84						84+84																																			
General data																																																																																																	
Hydraulic pressure	bar	190						190						190						190						190						190						190						190						190						190						190																																			
Oil tank capacity	l	650						650						750						750						1200						1200						1200						1500						1500						1500						1500																																			
Dry cycle (EUROMAP 6)	s	2,6						2,6						3,0						3,0						3,0						3,0						4,0						4,0						5,2						5,2																																									
Dimensions (L x W x H) (3)	m	7,46x1,97x2,49						7,78x1,97x2,49						8,45x2,12x2,59						8,62x2,12x2,59						11,09x2,49x2,56						11,34x2,49x2,56						12,09x2,78x2,65						12,92x2,78x2,65						13,86x3,15x2,68						13,77x3,15x2,68																																									
Machine weight (approximate)	kg	13.500						14.000						19.500						21.500						32.000						33.200						43.200						44.000						61.500						62.500																																									

(1) Instantaneous values and cannot be guaranteed when using the maximum injection pressure.
(2) Values are estimated based on Polystyrene (PS) at 220°C to 250°C and maximum screw speed.
(3) Length WITHOUT injection unit retraction and height WITHOUT leveller's average.
(*) Approximated values.

TECHNICAL SPECIFICATIONS

		ROMI EN 1300				ROMI EN 1500				ROMI EL 75			ROMI EL 300				ROMI ES 300									
Clamping unit																										
Mould clamping force	t	1300				1500				75			300				300									
Maximum opening stroke	mm	1500				1500				360			650				650									
Mould height (maximum x minimum)	mm	1500 x 500				1500 x 500				420 x 130			730 x 200				730 x 200									
Minimum mould size (square)	mm	980 x 980				980 x 980				310 x 310			540 x 540				540 x 540									
Minimum mould size (round)	mm	980				980				-			-				-									
Maximum mould size	mm	2050 x 1420				2050 x 1400				600 x 420			1.040 x 730				1.040 x 730									
Plates size (horizontal x vertical)	mm	2050 x 2050				2050 x 2050				600 x 600			1.040 x 1.040				1.040 x 1.040									
Space between columns (horiz. x vert.)	mm	1420 x 1420				1400 x 1400				420 x 420			730 x 730				730 x 730									
Column diameter	mm	225				245				60			108				108									
Maximum opening stroke	mm	3000				3000				780			1.380				1.380									
Extractor	Ejection force	t		27,5				27,5				3,0			6,0				6,0							
	Stroke	mm		400				400				100			200				200							
Injection unit																										
EUROMAP Classification		13.800				18.800				13.800			18.800				170	1.330				2.400				
Screw diameter	mm	125	135	145	135	145	160	125	135	145	135	145	160	25	30	35	50	55	60	65	-					
Screw ratio	L/D	22	20	19	22	20	18	22	20	19	22	20	18	24	20	17	24	22	24	18,5	24					
Maximum injection volume	cm	6746	7868	9077	9304	10733	13069	6746	7868	9077	9304	10733	13069	54	78	106	550	665	791	929	1154					
Maximum injection weight (PS)*	g	6350	7400	8550	8750	10100	8550	6350	7400	8550	8750	10100	8550	50	75	100	520	625	745	875	1100					
Maximum injection pressure bar (1)	bar	2050	1750	1520	2050	1750	1520	2050	1750	1520	2050	1750	1520	2.800	2.200	1.620	(A) 2.200 (B) 2.420	1.830 2.000	1.540 1.700	1.300 1.450	2.100					
Injection rate (1)	cm ³ /s	1120	1300	1500	1400	1620	1980	1120	1300	1500	1400	1620	1980	147	212	289	(A) 700 (B) 500	840 610	1000 735	1170 860	3.850					
Injection speed	mm/s	91				98				91			98				300			(A) 350 (B) 250	1000					
Plasticising capacity (2)	g/s	215	270	335	270	335	450	215	270	335	270	335	450	6	10	17	40	53	70	88	130					
Screw speed (maximum)	rpm	115				115				115			115				400			320				330		
Electrical data																										
Heating power	kW	97				118				97			118				11,0			25,8				30,8	25,8	37,4
Main motor (servo motor)	kW	84+84				84+84				84+84			84+84				-			-				48,4 + 18		
General data																										
Hydraulic pressure	bar	190				190				190			190				-			-				190		
Oil tank capacity	l	1500				1500				1500			1500				-			-				550		
Dry cycle (EUROMAP 6)	s	8,2				8,2				8,2			8,2				1,5			2,1				1,9		
Dimensions (L x W x H) (3)	m	14,9x3,4x2,88				14,9x3,4x2,88				14,9x3,4x2,88			14,9x3,4x2,88				4,48 x 1,65 x 2,05			7,56 x 1,97 x 2,44				9,25 x 2,15 x 2,47		
Machine weight (approximate)	kg	89.300				92.300				89.300			92.300				4.850			15.000				19.000		

(1) Instantaneous values and cannot be guaranteed when using the maximum injection pressure.

(2) Values are estimated based on Polystyrene (PS) at 220°C to 250°C and maximum screw speed.

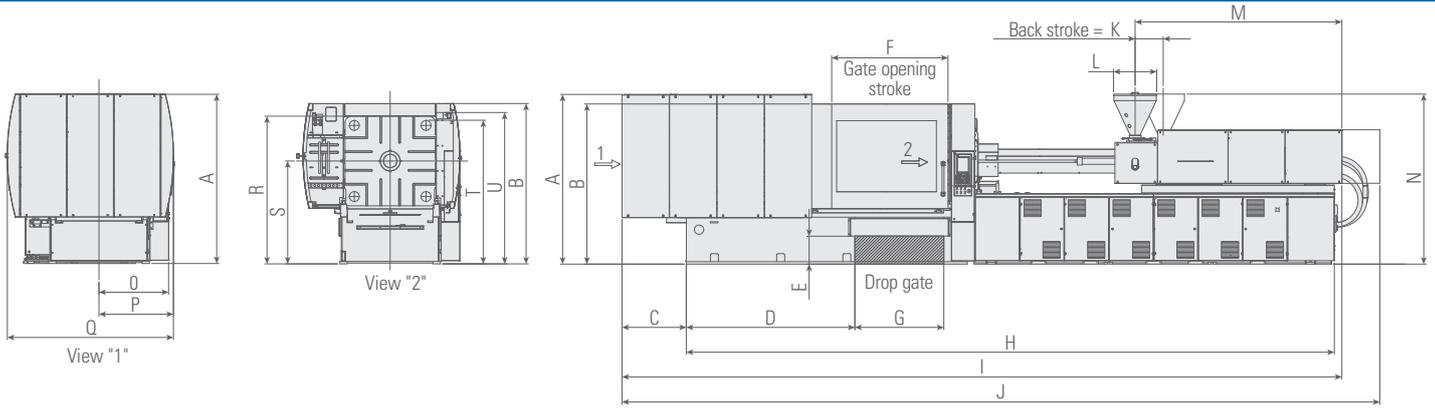
(3) Length WITHOUT injection unit retraction and height WITHOUT leveller's average.

(*) Approximated values.

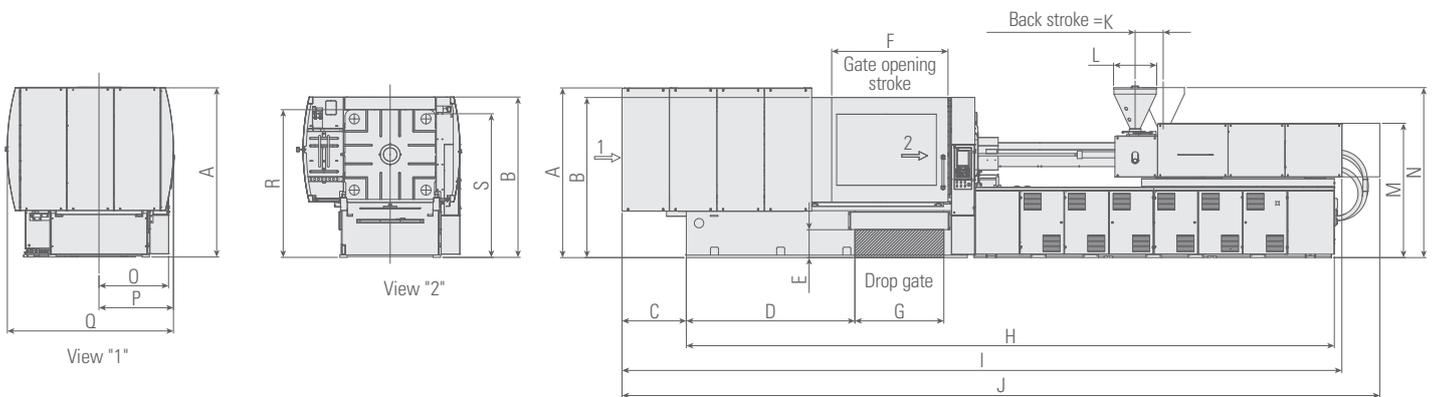
(A) Injection unit - High speed

(B) Injection unit - High pressure

MACHINE DIMENSIONS

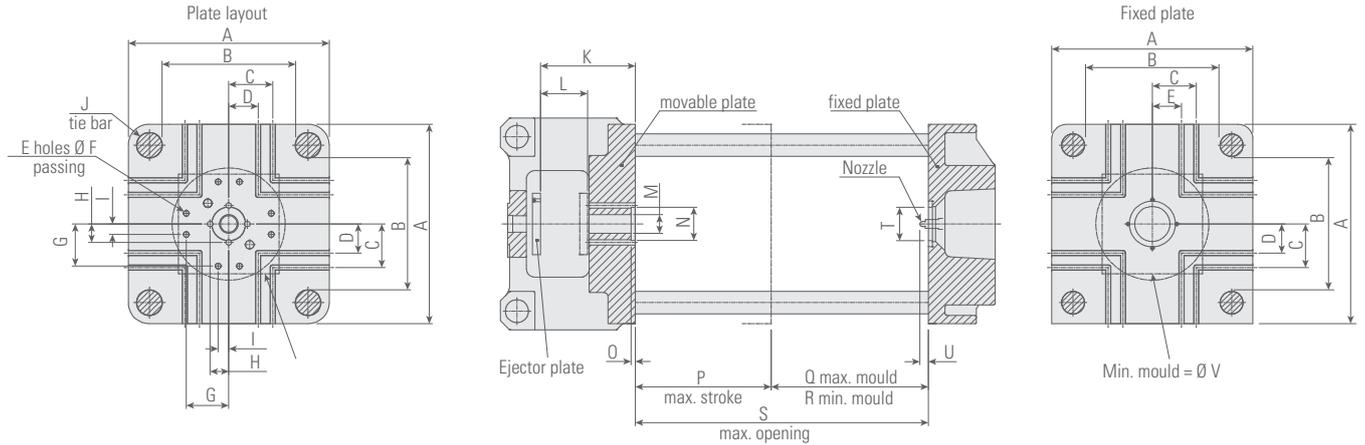


	EUROMAP	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U
EN 70	-	1712	1795	518	902	445	800	700	3340	4360	4440	300	576	1020	2180	595	727	1482	1582	1310	1550	-
EN 100	-	1860	1981	610	945	430	860	800	3710	4665	4945	300	576	1020	2190	653	807	1644	1640	1320	1603	-
EN 170	EUR 650 EUR 960	2240	2142	860	945	434	900	800	4361	5025 5276	5355 5606	330	576	1190 1340	2259	703	797	1650	1685	1335	1652	-
EN 220	EUR 960 EUR 1200	2240	2140	930	1235	449	1150	900	4700	5840	6170	330	576	1340	2318	768	850	1689	1808	1393	1767	-
EN 300	EUR 1200 EUR 2000	2287	2180	850	1683	420	1190	1000	5400	6285 6692	6615 7022	330	576	1340 1614	2380	800	860	1856	1935	1455	1889	-
EN 380	EUR 2000 EUR 2800	2290	2182	1067	1810	420	1192	1000	5700	7037 7352	7457 7772	420	634	1614 1726	2486	845	915	1962	2010	1495	1968	-
EN 450	EUR 2800 EUR 3800	2448	2314	1090	1980	420	1530	1260	6360	7950 8118	8450 8618	500	631	1726 1836	2590	936	988	2118	2162	1577	2112	-
EN 600	EUR 5500 EUR 8400	2550	2415	961	2520	420	1740	1330	9688	10515 10765	11085 11335	570	646	2961 3091	2560	1043	1113	2485	2225	1550	2162	2285
EN 800	EUR 8400 EUR 10800	2730	2580	795	3200	420	2100	1420	10575	11372 12087	12087 12912	700	646	3090 3435	2640	1171	1235	2775	2410	1630	2338	2437
EN 1100	EUR 10800 EUR 13800	2905	2716	878	3850	420	2200	1600	11438	13156 13066	13856 13766	700	634	3435	2680	1015	1365	3143	2540	1630	2460	2540
EN 1300	EUR 13800 EUR 18800	3232	2905	1400	-	-	2500	-	11998	14095	14895	800	634	3434	2874	-	1529	3390	2848	1824	2761	2905
EN 1500	EUR 13800 EUR 18800	3232	2905	1400	-	-	2500	-	11998	14095	14895	800	634	3434	2874	-	1529	3390	2848	1824	2761	2905

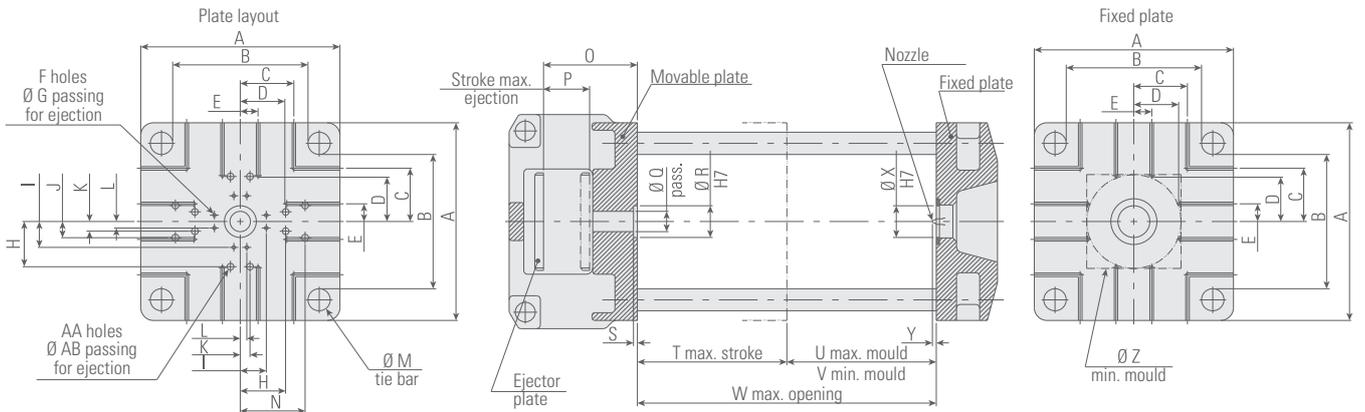


	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S
EL 75	2010	2010	590	900	420	800	700	3870	4460	4480	330	382	1895	2046	650	760	1645	1625	1595
EL 300	2287 (2521)	2182	852	1685	420	1192	1000	6562	7415	7575	420	566	2330	2435	850	941	1970	2015	1968
ES 300	2308	2180	1182	1685	420	1192	1000	7185	8822	9242	420	566	1904	2465	850	936	2148	2015	1967

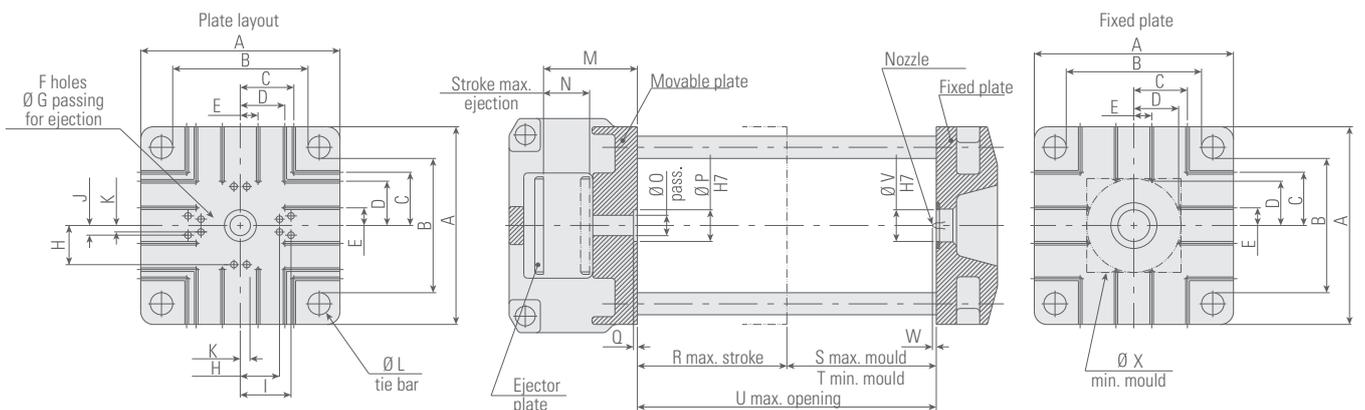
PLATE LAYOUT



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V
EN 70	540	360	105	-	4	27	-	88,9	-	60	222	100	79,5	125	20	360	360	130	720	125	40	290
EN 100	640	420	140	70	4	27	-	88,9	-	72	272	130	79,5	125	20	420	460	160	880	125	40	340
EN 170	700	470	140	70	4	27	-	88,9	-	82	300	150	89,5	125	20	460	500	160	960	125	40	390
EN 220	830	560	140	70	4	27	-	88,9	-	94	356	190	89,5	160	20	560	630	200	1190	160	40	460
EN 300	960	650	210	140	12	27	203,2	88,9	50,8	108	453	225	89,5	160	20	650	750	200	1400	160	40	540
EN 380	1040	700	280	140	12	27	203,2	88,9	50,8	122	478	225	89,5	160	20	750	750	200	1500	160	40	585
EN 450	1170	800	280	140	12	27	203,2	88,9	50,8	132	553	280	89,5	200	20	880	880	250	1760	200	40	665
EL 75	600	420	140	70	4	27	-	88,9	-	60	285	100	100	125	20	360	420	130	780	125	40	310
EL 300 Speed	1040	730	280	140	12	27	203,2	88,9	50,8	108	485	200	88,9	160	20	650	730	200	1380	160	40	540
ES 300	1040	730	280	140	12	27	203,2	88,9	50,8	108	485	200	88,9	160	20	650	730	200	1380	160	40	540

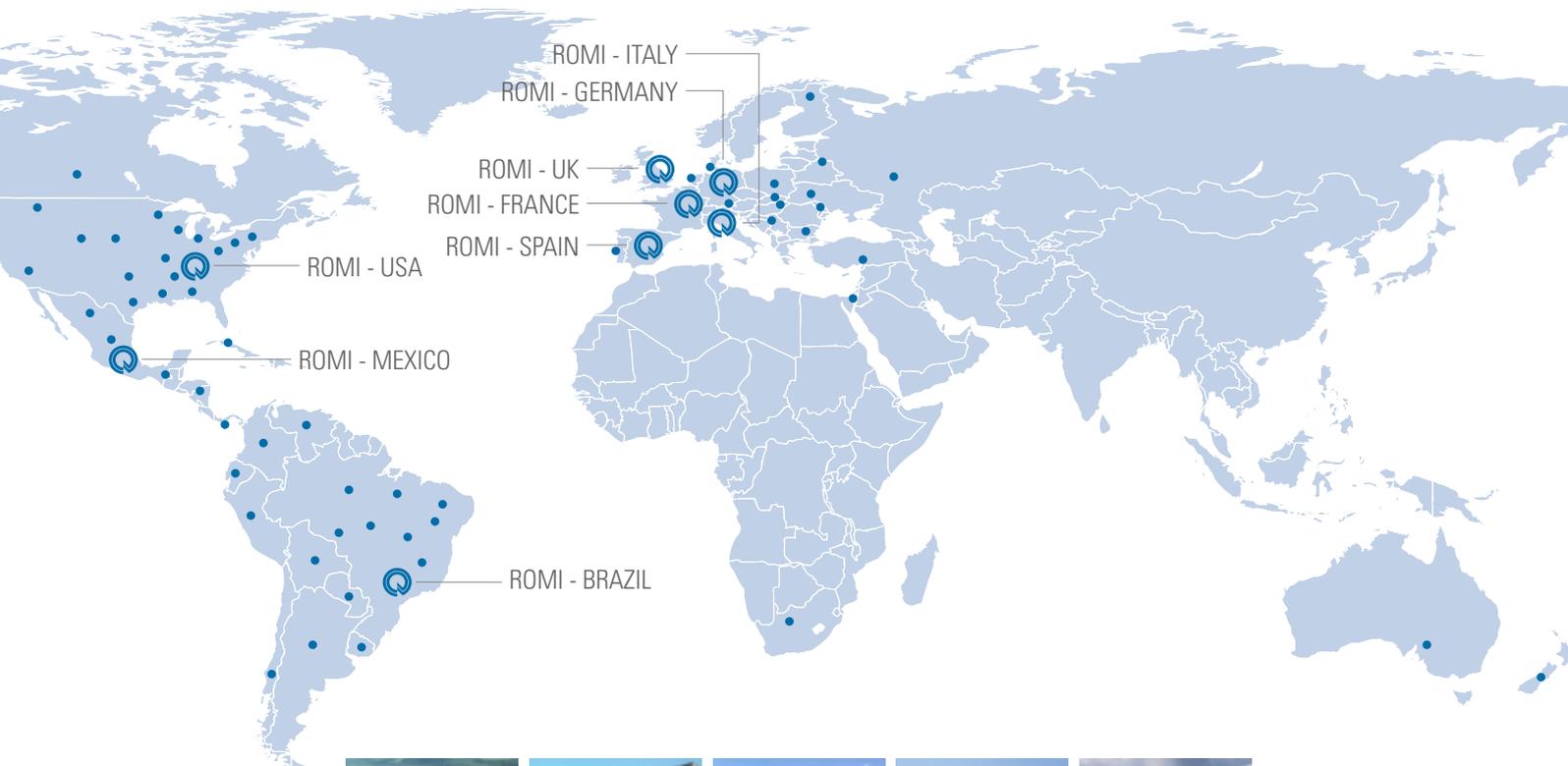


	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	AA	AB
EN 600	1350	920	350	269	140	8	27	355,6	203,2	-	76,2	50,8	152	-	655	320	160	200	20	1000	1000	300	2000	200	40	650	4	53
EN 800	1560	1060	420	350	140	8	27	355,6	203,2	127	76,2	50,8	175	508	735	360	160	250	20	1170	1170	300	2340	250	40	740	12	53
EN 1100	1820	1250	420	350	140	-	-	355,6	-	127	76,2	-	205	508	925	435	160	250	20	1370	1370	400	2740	250	40	870	12	53



	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X
EN 1300	2050	1420	560	420	140	12	53	355,6	508	127	76,2	225	945	400	160	250	20	1500	1500	500	3000	250	40	1000
EN 1500	2050	1400										245												

WORLDWIDE PRESENCE



ROMI

WWW.ROMI.COM

Romi SA

Rod. SP 304, Km 141,5
Santa Bárbara d'Oeste SP
13459 057 Brazil
+55 (19) 3455 9000

América Latina

+55 (19) 3455 9800
export-mf@romi.com

Burkhardt+Weber Fertigungssysteme GmbH

Burkhardt+Weber-Strasse 57
72760 Reutlingen, Germany
+49 7121 315-0
info@burkhardt-weber.de
www.burkhardt-weber.de

ROMI Machine Tools, Ltd

1845 Airport Exchange Blvd
Erlanger KY - 41018 USA
+1 (859) 647 7566
sales@romiusa.com
www.romiusa.com

ROMI Europa GmbH

Burkhardt+Weber-Strasse 57
72760 Reutlingen, Germany
+49 7121 315-604
sales@romi-europa.de
www.romi-europa.de

ROMI France SAS

Parc de Genève, 240
Rue Ferdinand Perrier 69800
ST Priest
+33 4 37 25 60 70
infos@romifrance.fr
www.romifrance.fr

ROMI Machines UK Limited

Leigh Road
Swift Valley Industrial Estate
Rugby CV21 1DS
+44 1788 544221
sales@romiuk.com
www.romiuk.com

ROMI Máquinas España

Calle Comadrán, 15
Pol. Ind. Can Salvatela
C.P. 08210 - Barberà del Vallès
+34 93 719 4926
info@romi.es
www.romi.es

ROMI en México

Condominio Parque Arista, Calle
Gral. Mariano Arista 54, bodega 19
Col. Argentina Poniente, Miguel Hidalgo
C.O. 11230, CDMX, México
+521 55 9154 5851
ventasmx@romi.com
www.romimexico.com

ROMI Italia Srl

Via Morigi, 33 -29020
Gossolengo (PC) - Italia
+39 0523 778 956
commerciale@romitalia.it
www.romitalia.it



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